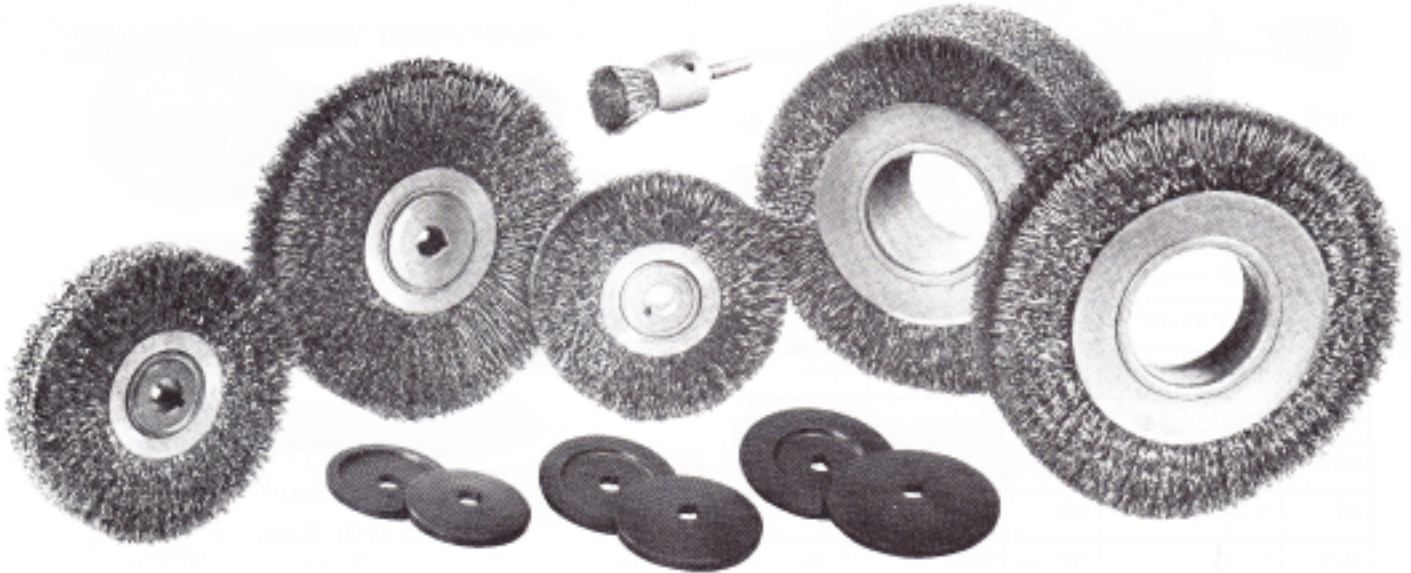


WIRE BRUSHES

C.S. PIERCE COMPANY, realizing the important role that wire brushes play in successfully joining two materials together, has worked with the sales engineers of the leading manufacturer of wire brushes in developing this line of wire brushes that are uniquely suited to the needs of the shoe and related industries. Only the most common items are shown, but there are many more available and we can assist you in developing a brush to meet any requirements that you might have.



These brushes are trimmed and pre-sharpened to speed up your production and extend brush life. To get the maximum, useful life from a brush we strongly recommend the use of brush flanges in graduated sizes. Starting with a large pair and working down through a medium and small the flanges always allow the correct amount of bristle exposure as the brush wears down. The cost is quickly recovered through longer brush life.

UPPER ROUGHING – STANDARDS

No.	Wire Size	Dia.	Face	Arbor Hole
60-710M	.006	4-1/4"	5/8"	1/2"
70	.008	4-1/4"	5/8"	1/2"
100-710L	.010	4-1/4"	5/8"	1/2"
120-710G	.012	4-1/4"	5/8"	1/2"
140-710K	.014	4-1/4"	5/8"	1/2"
160	.016	4-1/4"	5/8"	1/2"
1100 (braided)	.010	4-1/4"	5/8"	1/2"

FOREPART ROUGHING

619C	.006	6"	1-1/8"	2"
619B	.010	6"	1-1/8"	2"
619A	.014	6"	1-1/8"	2"
611D	.014	6"	2"	2"

UPPER ROUGHING – SPECIALS

No.	Wire Size	Dia.	Face	Arbor hole
2823	.010	4"	1/2"	1/2"
T5310H	.010	4-1/2"	5/8"	1/2"
T5312M	.012	4-1/2"	1/2"	1/2"
T5312H	.012	4-1/2"	5/8"	1/2"
T5314M	.014	4-1/2"	1/2"	1/2"
T5314H	.014	4-1/2"	5/8"	1/2"

The M brushes are medium fill, the H brushes are heavy fill and will be slightly harder in use.

SUGGESTED WIRE SIZES

WIRE	APPLICATIONS
.006	Man-made upper materials, delicate fabrics, urethane coated fabric.
.008	
.010	Fine leathers and fabrics.
.012	Calf and medium weight leathers.
.014	Side and heavier weight leathers.